CLAIMS

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A honeycomb structure comprising:

a segment part including a plurality of first honeycomb segments bonded together by a bonding material, the plurality of first honeycomb segments having a plurality of through holes passing through along an one axis and being separated by partition walls; and

a plurality of second honeycomb segments arranged in the periphery of the segment part in a cross section perpendicular to the one axis, bonded and integrated with the segment part, having a plurality of through holes passing through along the one axis and being separated by partition walls, wherein

a cross sectional area of the first honeycomb segments

15 is smaller than the cross sectional area of the second honeycomb segments in the cross section perpendicular to the one axis.

- The honeycomb structure according to claim 1,
- 20 wherein, a cross sectional area of the segment part is equal to or above 1/3 and equal to or below 1/2 of the cross sectional area of the entire honeycomb structure in the cross section perpendicular to the one axis.
- 25 3. The honeycomb structure according to claim 1,

wherein, the cross sectional area of the first honeycomb segment is smaller than a square area with 40mm

sides.

- 4. The honeycomb structure according to claim 1,
 wherein, the cross sectional area of the second
 honeycomb segment is larger than a square area with 30mm
 sides.
- 5. The honeycomb structure according to claim 1, wherein, the cross sectional area of the second honeycomb segment is 4 times or greater than the cross sectional area of the fist honeycomb segment.
- 6. The honeycomb structure according to claim 1, wherein, a cross sectional shape of the honeycomb 15 structure in the cross section perpendicular to the one axis is irregular.
 - 7. The honeycomb structure according to any one of claim 1 to 6,
- wherein, the cross sectional area of the first and the second honeycomb segments are adjusted that an increase of a pressure loss is equal to or less than 20%, assuming that the pressure loss of exhaust gas passing through a same shaped honeycomb structure only formed by bonding honeycomb segments having square cross sections with 35mm side.